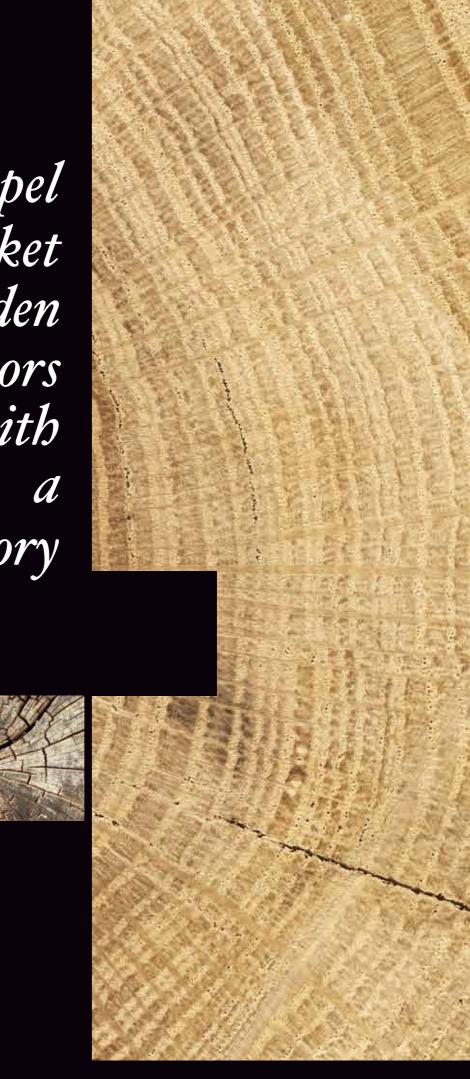




Chapel Parket wooden floors with history







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IO Chapel wooden floors are a genuine, natural product. Floors with a unique look produced according to a patented production technique.



I2 Available in 24 types of finish, to meet everyone's taste.



# The inception of the company

behind the Original Chapel Parket

At the very beginning, the company traded in timber on a small scale. This trade grew steadily, making the company a leader - by Dutch standards - in the timber industry. Timber was imported from all corners of Europe and until the end of the 1960s it was transported by ships to Nieuwe Molenheide, mainly from Russia.

At the end of the 1960s the company expanded its activities. In addition to round timber trade, it began to focus more and more on processing the purchased timber into end-products for the consumer market. It invested in woodworking machinery, climate chambers and storage facilities, as well as in a pallet factory.

Up until the begining of the 1990s, the combination of production and trade activities looked successful.

However, the recession during those years coupled with very high interest rates and stiffer competition forced the company to make a drastic change in its strategy.

Trading was abandoned and in 1986 Schijndel Wood was established. With the zeal of a new owner-director, the company focuses on wood processing outsourced by third parties. The focus is mainly on drying, sawing, planing, varnishing and storing wood supplied by third parties.

The decision to specialise in outsourced production turned out to be correct and made it possible to invest innovatively in woodworking machines, drying chambers, paint-spraying installations and a unique tool-grinding shop.

At the end of the 1990s, countries that supplied raw materials began to expand their business activities. They no longer concentrated only on wood trade, but also began to undertake production, mostly oriented to simple mass production.

To stand up to the new competition, Schijndel Wood (Dutch: HIS) continued to invest in new production means. The company managed to specialise in treating all types of profiles and wood types by investing in a unique 5-axis CNC-driven grinding centre that comprises the base for top quality. We have the techniques for achieving all types of cutting angles in various types of steel. This enables us to carry out the most diverse profiling, thus staying ahead of our competitors and even expanding our business further.

The far-reaching specialisation in 2000 was also the foundation for starting new trade activities. Years of investments, especially in the tool-grinding shop and in modern planing machines, has qualified HIS as an unrivalled producer of planing quality.

Together with the rest of its production means, the company is in a postition to fully produce its own flooring. This aspect is the base for the unique Original Chapel Parket, which nowadays is marketed by Timberline International BV.















## Chapel Parket flooring with its own history.

Rivers meander under the influence of gravity and the type of river bed in which they flow. Trees grow in the direction of the sun, each one in its own way.

Natural differences, chance, the obvious unpredictability and what seems like imperfection give the perceptive observer the impression of 'real' nature and its warm and soothing feel. All this does not come from cold calculations nor from perfect right angles drawn by a designer.

The history of Chapel Parket is like the history of nature. The history of how the wind, rain, coldness and heat, the effects of various animals and other natural phenomena together give wood its individual, special and unique character.

The wooden floors of Chapel Parket reflect this rich kingdom that was created by history encompasing many centuries. This is why these floors are solid and easy to lay.

Old houses tell their own stories: cracks in the walls, squeaky doors and many little things that give a house its unique and special character. Chapel Parket is wood flooring that also has a rich history. These floors are created from the combination of casual superficial impairment during the ageing process and by the change of colour. All this creates an uneven and yet natural colour - just as we find in age-old wood. This is completed by handcraft, an essential part of Chapel Parket.

This is only part of the flooring process, which Chapel Parket uses to create the irregularities and colours that are so characteristic for Chapel.



## Sustainable Wooden Floors

Infinitely versatile, strong and durable...

M wooden floor is suited for all interiors and for every taste. From a very cool, modern design to a cozier or classical choice: a lovely wood floor always fits in and gives the room character. In addition, wood is infinititely versatile, strong, durable and easy to treat. A beautiful wood floor is an investment for life, provided you investigate its features and history in advance.

Different types of wood can have considerable different characteristics The characteristics are affected by the soil, climate, the growth and stucture of the tree that produces the wood. If you want to lay down wood flooring, it is important to take these characteristics into account. Don't just look at what you like, but also inquire into the stength, labour-intensiveness and durability of the material. Wood can be divided into hard and soft wood. In general, we can state that hard wood comes from leaf trees and soft wood comes from pine trees.

#### RESPONSIBLE WOOD USE

Wood is an easy product to work with and it can be used for many applications. It can be re-used easily and it is biodegradable. To make an environment-friendly decision, it is important to find out where the wood comes from.

Forest management of production forests can be done in a responsible and sustainable way allowing local flora and fauna to remain intact.

> Does it come from a sustainably managed forest or not? Production forests are managed by people. Wood that comes from trees grown in a production forest is more environment-friendly than wood that comes from virgin rain forests. Forest management of production forests is responsible and sustainable, allowing the local flora and fauna to remain intact. Sustainable forest management means selective felling; only trees that can acually be used are felled. A new tree is planted or seedlings get a chance to take root instead of the felled tree. When this is done properly, the forest's riches are maintained. HIS is against illegal felling of trees and supports a global approach to the problem and legal import bans at a European level. HIS uses wood that originates from demonstrable sustainably managed forests in Europe.





## Source

By the time a tree reaches the production process, it has already come a long way. From gusts of wind and pouring rains to ice cold winters and summer heat. As a tree, it has left an entire lifetime behind. Free in nature it has had the chance to develope character. That is why the different parts of a floor have no resemblence to each other. The examples that you see are only an indication of what you can ultimately expect to have delivered to you. Chapel Parket adds another dimension to this so that the rough wood is transformed into a stable plank. A plank that will come alive once more.

#### TREATMENT

Chapel Parket planks have a special aged radiance. A new floor does not radiate coldness, but has its own style. The brushing proces, a special patented production technique, causes intended damage to the wood. Afterwards the tongues and grooves in the plank are scraped by hand. This way the planks fil smoothly into each other.

#### FINISH

The beautiful colour is achieved by allowing a natural colouring processing, by using tannic acid or by colour impregnation. During the first 3-6 months the tint is 30% lighter in smoked or tanned floors.

The details that you see are not details.

The details that you see is the product.

A hard wax oil provides the finishing touch. The oil penetrates deep into the wood and protects it against external conditions. It also gives an extra gleam to the aged look. Finally the plank is polished with various brush applications. After around 30 days the top layer is resistant to normal household use, moisture and even lactic acid.



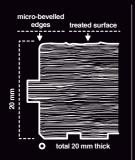
CHAPEL PARKET | 13



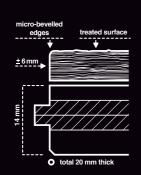
## Original Chapel Parket

The planks with an aged look that give any interior an extra dimension.
The floor emphasises the unique character of a living room.

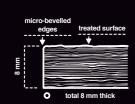
Chapel parquets are available in various types or models:



Castle floors
These are massive, aged oak floor planks with micro-bevelled edges.



In-Between floors, These are engineered aged oak floor planks with micro-bevelled edges.



Colonial floors
These are aged oak tapis floor planks with micro-bevelled edges.

Chapel Parket is available in a wide variety of color shades.



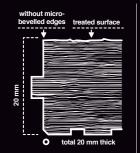




## Chapel Antico

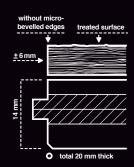
An antique interior goes back in time with an Antico floor. The planks don't have a bevelled edge (what is known as a U-joint), which means that they can be joined almost seamlessly. The floor looks like a whole unit, nearly without any lines.

Chapel parquets are available in various types or models:



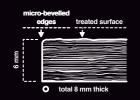
## Antico Castle Floors

These are massive, aged flooring planks without micro-bevelled edges.



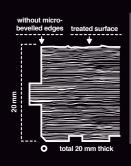
#### Antico In-Between

These are engineered aged oak flooring planks without microbevelled edges.



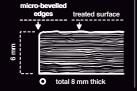
## Antico Colonial floors

These are aged, tapis floors without micro-bevelled edges.



### Antico Cassette floors

These are massive, aged oak cassette floors without microbevelled edges (icon for Kruis Cassette, Empire Variance, Etoille, Albert, Versailles, Renaissance, Chantily, Castel and Chateau)



## Anticos tapis herringbone

These are aged oak tapis flooring planks without microbevelled edges.

Chapel Parket is available in a very wide variety of color shades.





Chateau (81 x 81 cm)



Albert (81 x 81 cm)



Versailles (81 x 81 cm)



Empire  $(66 \times 66 \text{ cm})$ 



Etoile  $(66 \times 66 \text{ cm})$ 



Renaissance (81 x 81 cm)



Kruis Cassette  $(57 \times 57 \text{ cm})$ 



Castel (81 x 81 cm)





Chantilly  $(84 \times 84 \text{ cm})$ 



Variance  $(66 \times 66 \text{ cm})$ 



Hungarian point (20 x 140 cm)





Herringbone (20 x 140 cm)



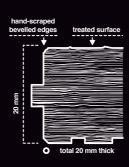


20 | CHAPEL PARKET

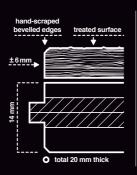
## Chapel Cathedral

Cathedral floors take the ageing feature of Chapel parquests one step further. The effect of flaming colours on the damaged spots catch your attention. As a result of the hand-scraped edges, the planks obtain an antique look.

Chapel parquets are available in various types or models:



Cathedral Castel floors
These are scraped, massive oak
floor planks with hand-scraped bevelled edges.



## Cathedral In-Between

These are engineered oak flooring planks with handscraped bevelled edges.

Chapel Parket is available in a very wide variety of colour shades.



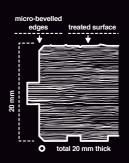


# FLOOR In-Between TREATED 17th century smoked white SIZE 20 x 245 mm 22 | CHAPEL PARKET

## Chapel Sawn surface

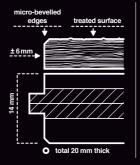
A Sawn surface floor has a rough look. The rough stripes on the plank are made with a special band saw. This gives a living room a more lively radiance.

Chapel parquets are available in various types or models:



AILA AINAILIA AINAILIANA

Sawn surface Castle floors
These are rough sawn,
massive oak floors with micro-bevelled edges.



Sawn surface In-Between These are rough sawn,

engineered oak planks with micro-bevelled edges.

Chapel Sawn surface is available in a very wide variety of color shades.











Bleached red



Bleached black



Weathered red



Weathered natural



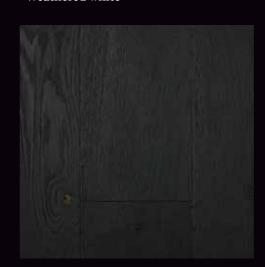
Bleached white



Bleached natural



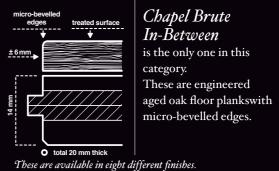
Weathered white



Deep black

## Chapel Brute

Brute floors have a weathered look.
The unique colour is achieved by
intensive colour treatments. However,
the special effect in these floors is the
textural differences. The natural wood
grain is clearly observable.











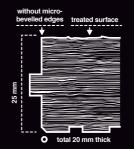




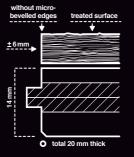
## Chapel Parket Exclusive

The name says it all. A Chapel Parket Exclusive is the utmost in exclusivity.
The super-wide 38-cm planks have a great effect. The length is between 3 and 5 metres.
Particularly suited for an exhibition room; makes an unforgettable impression.

Chapel parquets are available in various types or models:



Exclusive Castle floors are very wide, massive aged oak flooring planks without microbevelled edges.



Exclusive In-Betweeen are engineered aged oak floor-ing planks without microbevelled edges.









FLOOR | Chapel Parket | In Between | Smoked White | 20 x 225 mm





## Applications of Wooden Floors

Wood... applicable in many ways

#### Underfloor heating

source of heat' beneath a layered wood done to the floor during installation of the floor is not a problem. Underfloor heating kitchen unit. combined with massive wood flooring is not advised. The wood insulates and starts warping at high temperatures. The heat from the underfloor heating takes longer to ment you always have to taken into account heat your room. Ask your dealer for additional information about laying your wooden floor over underfloor heating without ing Association. This is why wooden floors any problems.

#### KITCHENS AND MAINTENANCE

You can also have a wooden floor in the kitchen. Chapel Parket floors are treated adequately enough to be installed in kitchens. Maintenance consists of mopping with the supplied mopping agent. Any wear and tear can easily be fixed locally.

#### DETERMINING THE SEQUENCE

Installing the kitchen unit depends on the model. If the kitchen unit has a socle, the socle needs to be installed before the wooden floor is installed. During installation, you have to install the unit at the correct 'workthickness of the floor. The thickness of the floor depends on the type you choose (total thickness can vary between 12 and 35 mm). After the wooden floor is laid, the kitchen socle can be mounted without adjustments. Installing the kitchen unit before the flooring has the advantage that your newly laid and finished floor will not get damaged. If you have a kitchen unit without a socle (a unit that you can look underneath),

it has to be placed on the floor (after the Applying underfloor heating as the 'main floor is laid). Make sure that no damage is

#### **APARTMENTS**

When installing wood flooring in an apartthe standard noise level set down by the House Owners Associationor by the Housare always sprung in apartments. By using a sprung floor, the contact noise level is reduced to maximum 11 dB.

### Newly-built houses

A common misconception is that there are problems related to construction moisture and installing wooden floors in newly-built houses and/or apartments. The important factor is that the finished floor should not contain too much moisture. In general, this is normally the case. If this is not the case, you would have to wait until the residue moisture has evaporated from the new floors. This process can be accellerated by using constuction dryers. If the floor is still too damp because the floor surface was poured too close to the delivery date, you ing height', taking into account the total would be better off waiting a few weeks before installing wood flooring. In addition, it is important to finish all the work activities, such as installing the kitchen unit, tiling and plastering, before the floor is installed.





